



C305 – Eastern Running Tunnels
I&M Close out report 600mm IP Gas Main
beneath River Lea (Drive Y)

CRL Document Number: C305-DSJ-U-RGN-CRG03-50144

Supplier Document Number:
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Stakeholder submission required: LU NR DLR RIL LO Other: _____ Purpose of submission: For no objection For information

This document has been reviewed by the following individual for coordination, compliance, integration and acceptance and is acceptable for transmission to the above stakeholder for the above stated purpose.

Sign: _____ Role: _____ Name: _____ Date: _____
 Sign: _____ Role: _____ Name: _____ Date: _____

2b. Review by Stakeholder (if required):

Stakeholder Organisation	Job Title	Name	Signature	Date	Acceptance
					<input type="checkbox"/>
					<input type="checkbox"/>

3. Acceptance by Crossrail:

	Crossrail Review and Acceptance Decal	
<input checked="" type="checkbox"/> Code 1. <input type="checkbox"/> Code 2. <input type="checkbox"/> Code 3. <input type="checkbox"/> Code 4.	This decal is to be used for submitted documents requiring acceptance by Crossrail. Accepted. Work May Proceed Not Accepted. Revise and resubmit. Work may proceed subject to incorporation of changes indicated Not Accepted. Revise and resubmit. Work may not proceed Received for information only. Receipt is confirmed	
Reviewed/Accepted by: (signature)	Date:	
[REDACTED]		01/07/16
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GEOCISA UK

C305-CLOUT-04022016

**I&M Close out report 600mm IP Gas Main beneath River Lea (Drive Y)
 C305-DSJ-U-RGN-CRG03-50144**

C305 Crossrail Eastern Running Tunnels

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Current Version of the Documents & Signatures :

Revision:	Date:	Prepared by:	Checked by:	Engineering Approved by:
2.0	06.06.2016			

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Learning Legacy Document

1. CLOSE OUT REPORT PURPOSE

As stated in the specification: C122-OVE-Z4-RSP-CR001-00007 Rev 7.0, the purpose of this close-out report is to summarize the data from the instrumentation included in this document and to relate the recorded movements to the construction activities which produce any observed changes. For construction activities it is intended excavation of the C305 twin bored tunnels and dewatering of cross passages; impacts from other CRL contracts are not included in this report.

The long term readings have been used to demonstrate that the subsequent movement has reached an acceptably stable rate within the accuracy of the system in order to decommission and/or that C305 works are no longer impacting the area concerned.

As stated in the specifications the settlement rate of 2 mm/yr has been defined. Where this is not achieved this report seeks agreement from all parties that the rate is acceptably low enough to cease monitoring and decommission.

2. LOCATION OF THE WORKS

All instruments covered by this report are located at Limmo Shaft site and at Orchard Place compound, project chainage 84850 to 84710, Area 4 LIMMO SHAFT – CANARY WHARF.

All permissions were requested and received before any instruments were installed.

Drawings showing locations of instruments are included as Appendix A.

3. DOCUMENTATION SUMMARY

CROSSRAIL NUMBER	DOCUMENT NAME	REASON FOR ISSUE
C305-DSJ-C2-RGN-CR144_WS155-50003	Installation Report for I&M installed as per "600 mm IP Gas Main beneath River Lea".	Installation report

4. SUMMARY OF INSTALLED INSTRUMENTATION ON SITE

The total number of instruments installed, as per installation report listed in Section 6 above, was:

- At East side:
 - 1 rod extensometer.
 - 9 levelling point.
- At West side:
 - 1 rod extensometer.
 - 5 levelling point.

Detailed information of the installed instrumentation is reported in Appendix B.

The average commissioning readings included in Appendix B have been used to calculate the relative movements provided in the graphs of this report.

5. CONSTRUCTION ACTIVITY

TBM Passage

- At East side:

DRIVE Y	RINGS	PROJECT CHAINAGE	DATES
Eastbound	13-28	84850	06/12/2012 to 12/12/2012
Westbound	13-28	84850	21/01/2013 to 25/01/2013

- At West side:

DRIVE Y	RINGS	PROJECT CHAINAGE	DATES
Eastbound	79-94	84710	18/01/2013 to 02/03/2013
Westbound	78-92	84710	18/01/2013 to 15/03/2013

Stoppage period (only at West side):

Eastbound Drive-Y	Ring 87 (Project chainage 84730)	21/01/2013 to 09/02/2013
	Ring 88 (Project chainage 84730)	09/02/2013 to 28/02/2013
Westbound Drive-Y	Ring 79 (Project chainage 84740)	18/01/2013 to 09/02/2013
	Ring 87 (Project chainage 84730)	10/02/2013 to 12/02/2013
	Ring 88 (Project chainage 84730)	12/02/2013 to 27/02/2013
	Ring 89 (Project chainage 84720)	27/02/2013 to 14/03/2013

The periods of TBM passage and stoppage are related to the rings located close to the instrumentation included in this close out report.

CROSSPASSAGE CONSTRUCTION / DEWATERING

CP 14 Dewatering	Phase 1 16 th December 2013 to 17 th January 2014 – 14 surface ejectors
	Phase 2 28 th July 2014 to 17 th November 2014 – 14 surface ejectors
	Phase 3 2 nd April 2015 to 28 th July 2015 – 14 surface ejectors + 22 in-tunnel wellpoints (17 th November 2014 to 2 nd April 2015 no dewatering to due to ground treatment being carried out)
CP 14 Construction	26 th May 2015 to 14 th July 2015
Limmo Dewatering	4 th November 2013 to 14 th March 2016

6. METHODOLOGY

To determine the settlement rate the following methodology has been used. A Linear Regression has been applied for a defined period using long term readings is recorded after TBM construction. This uses the following formula:

$$b = \frac{\sum_{i=1}^n (X_i - \bar{X}_i) \cdot (Y_i - \bar{Y}_i)}{\sum_{i=1}^n (X_i - \bar{X}_i)^2}$$

Where:

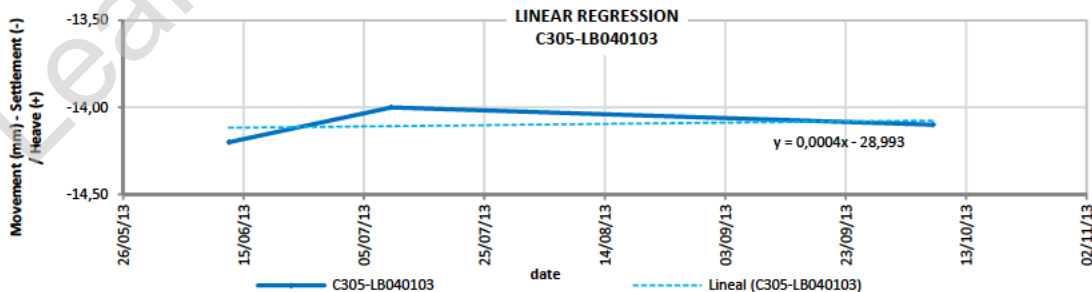
- B =gradient
- X = date
- Y = vertical movement

From this, the settlement rate per day can be calculated and rate per year determined (negative value is for settlement, positive is for heave). For these values, the percentage at or below 2 mm/yr will be used to determine the trend of the section/area being considered. Also for comparison, values at or below 3mm/year are presented to highlight that the rate is close to achieving the 2 mm/yr.

Note the percentages of settlement rate presented in the sections below refer to values rounded to the nearest integer.

One example of this calculation can be seen below for the socket C305-LB040103 and its projection included in this Close Out Report.

	Registered movement (mm)			RATE mm/year
	12/06/2013	09/07/2013	07/10/2013	
C305-LB040103	-14.20	-14.00	-14.10	0.146



CALCULATION - C305-LB040103

X_i	Y_i	$X_i - \bar{X}_i$	$Y_i - \bar{Y}_i$	$(X_i - \bar{X}_i)^2$	$(X_i - \bar{X}_i) \cdot (Y_i - \bar{Y}_i)$
12/06/2013	-14.2	-47.94	-0.10	2298.67	4.794
09/07/2013	-14	-21.03	0.10	442.17	-2.103
07/10/2013	-14.1	68.97	0.00	4757.17	0.000

\bar{X}_i	41485.53	
\bar{Y}_i	-14.10	
$\sum_{i=1}^n (X_i - \bar{X}_i)^2$	7498.00	(2)
$\sum_{i=1}^n (X_i - \bar{X}_i) \cdot (Y_i - \bar{Y}_i)$	2.692	(1)
m (SLOPE)	(1)/(2)	0.0004
Rate (mm/year)	m * 365	0.146

7. SUMMARY OF THE DATA

The methodology explained in section 6 for the Sockets is applied here to rod extensometers and levelling points.

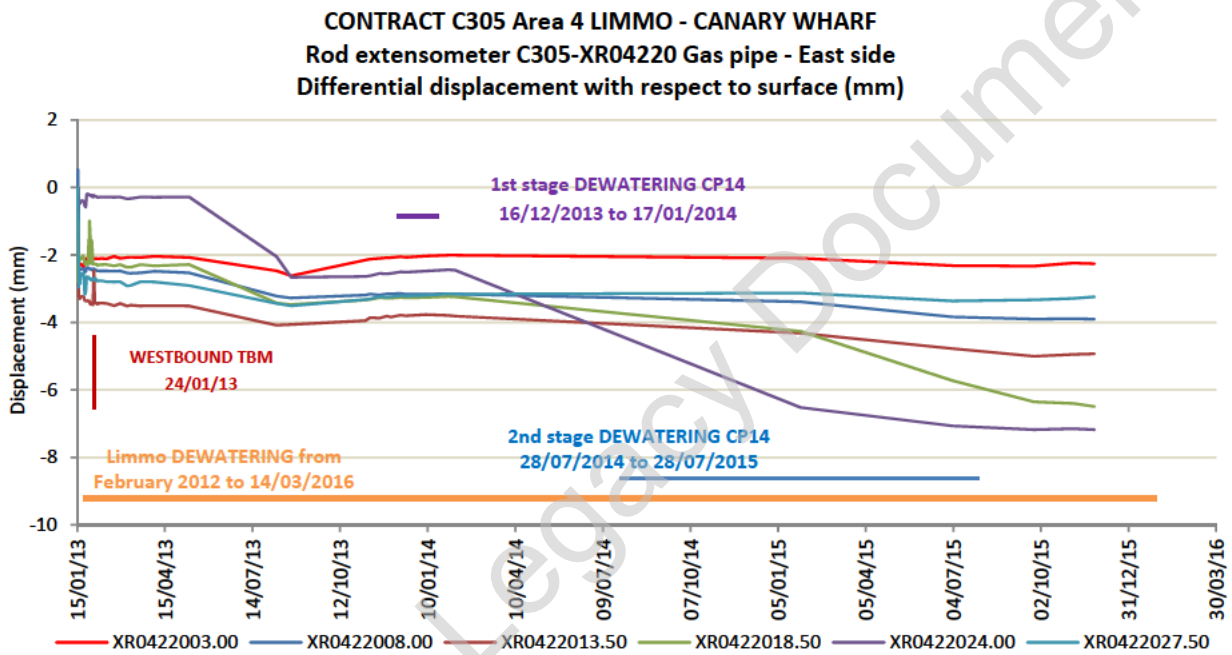
Note: For the following data plots #N/A refers to instances where readings were not taken for that sensor (e.g. damaged sensor, no access, etc.)

GAS PIPE EAST SIDE

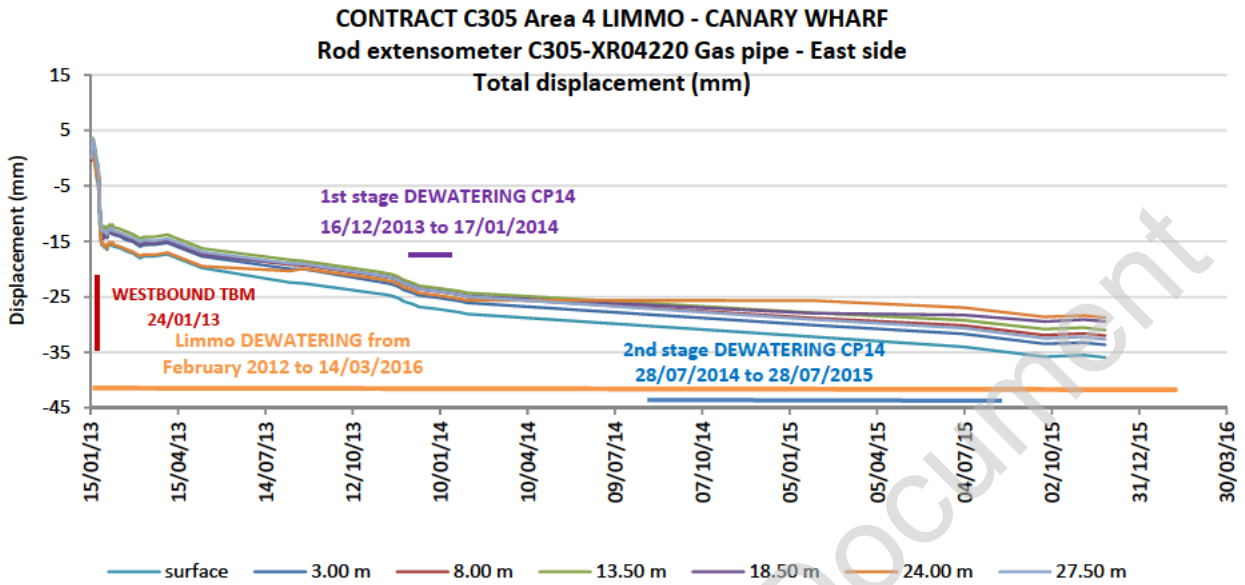
ROD EXTENSOMETER

C305-XR04220

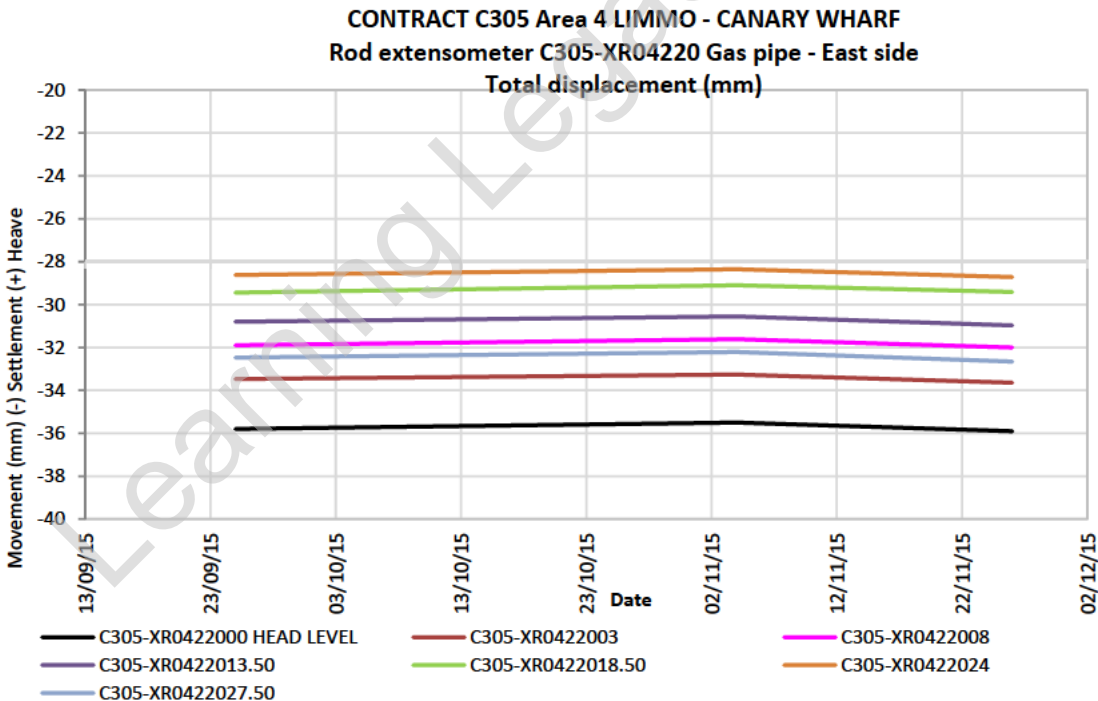
The graph presented below shows the readings from this rod extensometer, showing a maximum differential settlement with respect to surface of 3.5 mm during the Westbound TBM transit. A maximum of 7.18 mm of settlement was recorded in November of 2015.



The graph presented below shows the readings from this rod extensometer, showing a maximum total settlement of 15 mm during the Westbound TBM transit. A maximum of 35.9 mm of settlement was recorded in November of 2015.



The next plot shows the trend line adjustment for each rod:



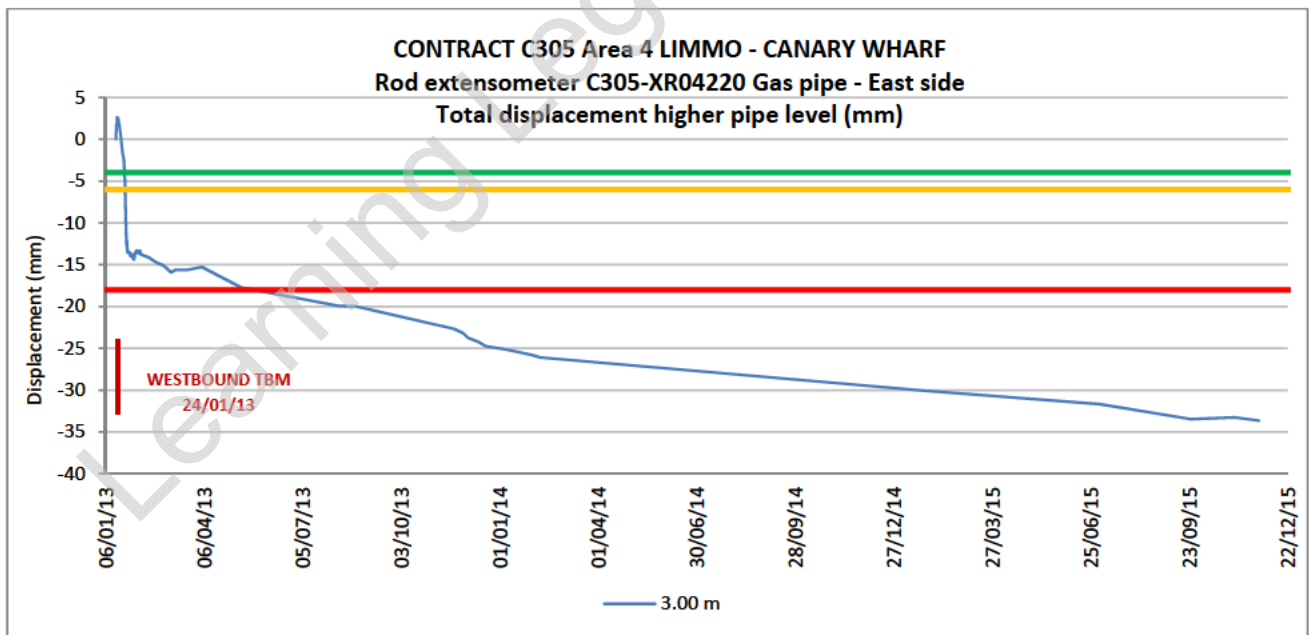
The table below illustrates the annual settlement rate for each rod of the extensometer:

	Registered Movement (mm)			Rate (mm/year)
	25/09/2015	04/11/2015	26/11/2015	
C305-XR0422000 HEAD LEVEL	-35.80	-35.50	-35.90	-0.185
C305-XR0422003	-33.47	-33.26	-33.64	-0.658
C305-XR0422008	-31.90	-31.61	-32.00	-0.206
C305-XR0422013.50	-30.80	-30.55	-30.97	-0.614
C305-XR0422018.50	-29.44	-29.10	-29.41	0.560
C305-XR0422024	-28.62	-28.35	-28.72	-0.224
C305-XR0422027.50	-32.47	-32.21	-32.66	-0.697
	Rate less than -2.5 mm/year		% less 2 mm/ year	100.00%
	Rate greater than -3.5 mm/year		% less 3 mm/ year	100.00%

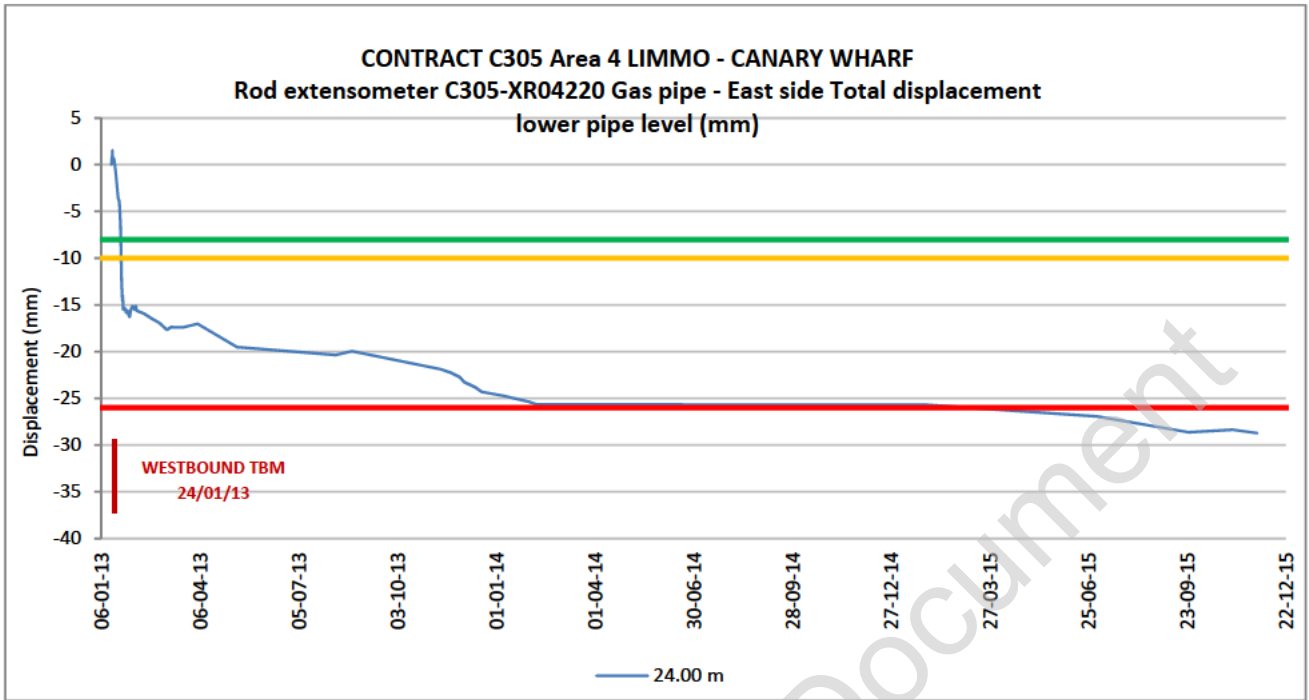
Note: All movements are in mm. (-) Settlement / (+) Heave
 #N/A: No readings

The percentage of the rods with a settlement rate less than 2 mm/year and 3 mm/year is 100%

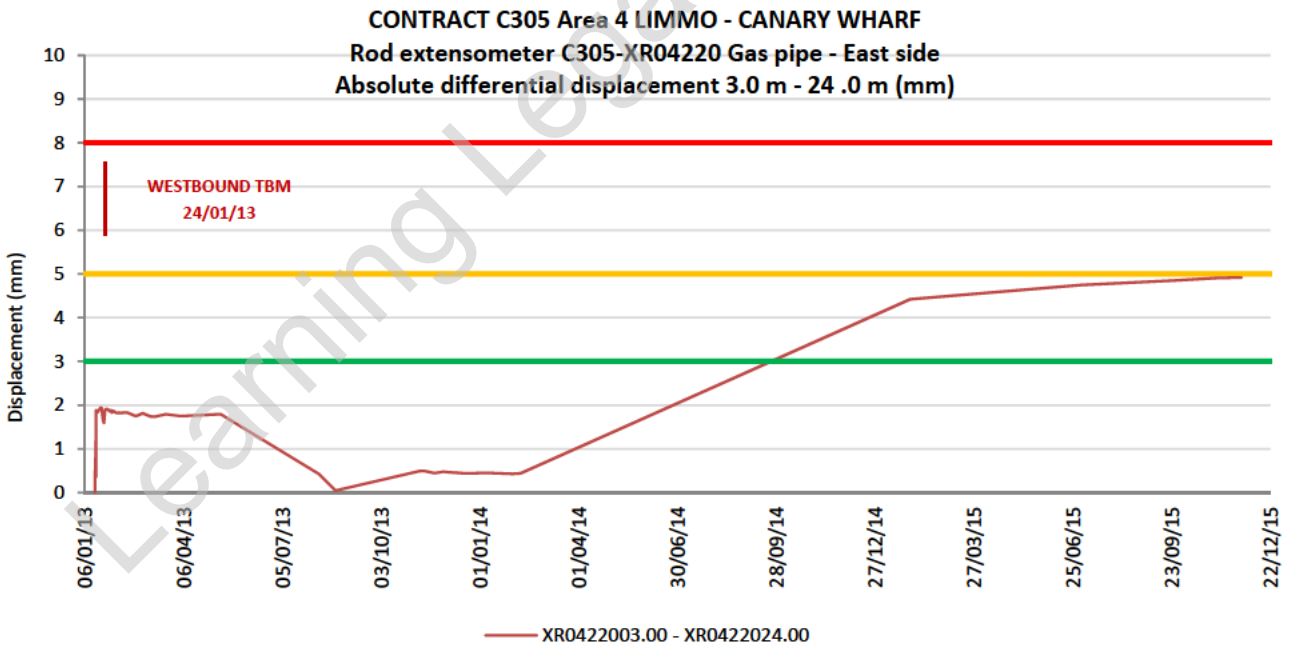
The graph presented below shows the readings from this rod extensometer, showing total displacement of higher pipe level. A maximum displacement of 33.64 mm was recorded in November of 2015.



The graph presented below shows the readings from this rod extensometer, showing total displacement of lower pipe level. A maximum displacement of 28.72 mm was recorded in November of 2015.



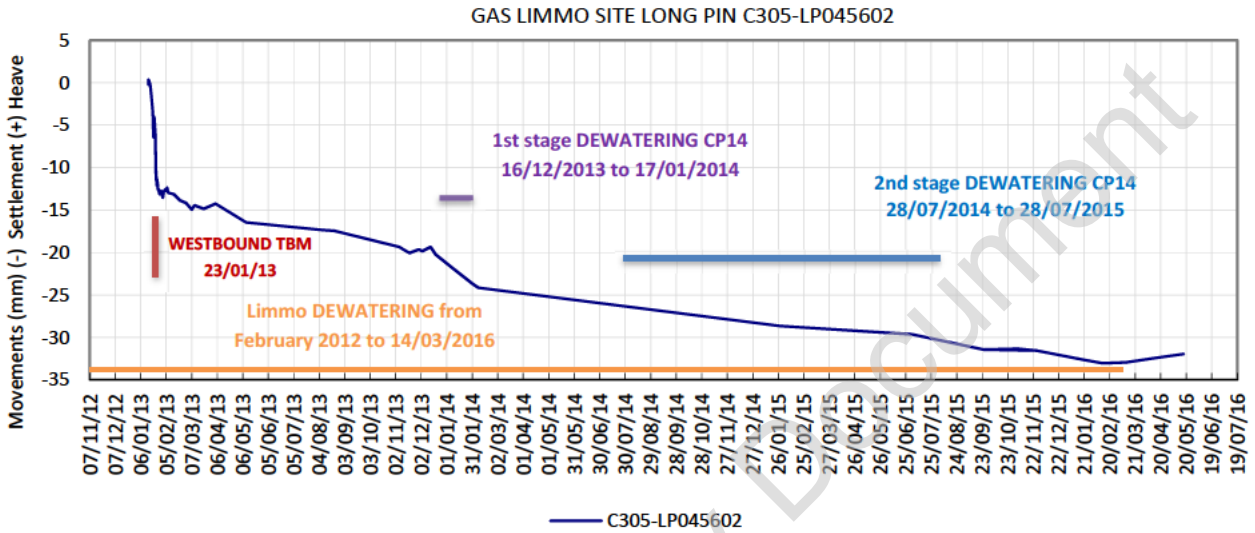
The graph presented below shows the readings from this rod extensometer, showing absolute differential displacement of both pipe levels. Absolute maximum displacement value of 4.92 mm was recorded in November of 2015.



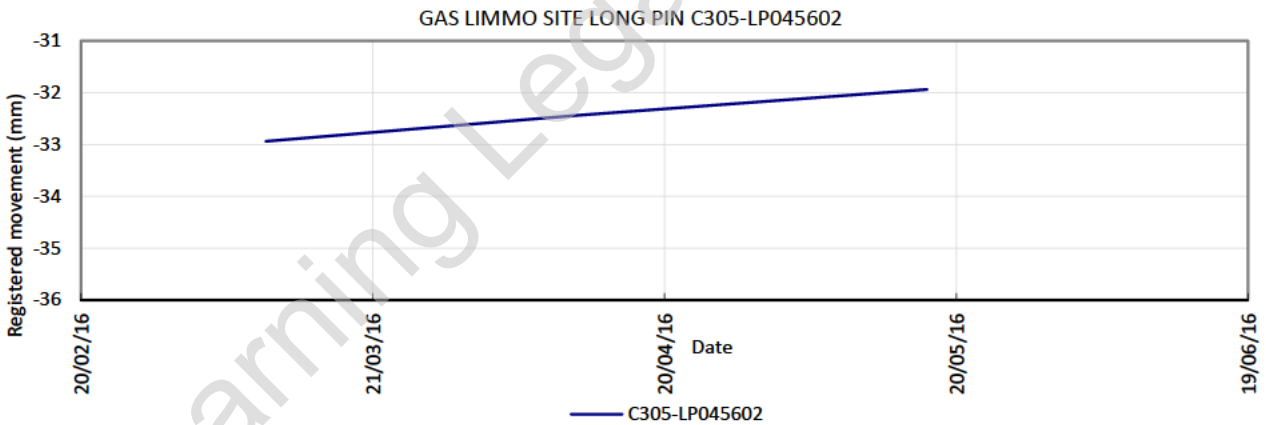
LEVELLING POINTS

LONG PIN C305-LP045602

The graph presented below shows the readings from the long pin. A maximum total settlement of 31.54 mm was recorded in May of 2016.



The next plot shows the trend line adjustment for long pin:



The table below illustrates the annual settlement rate for long pin:

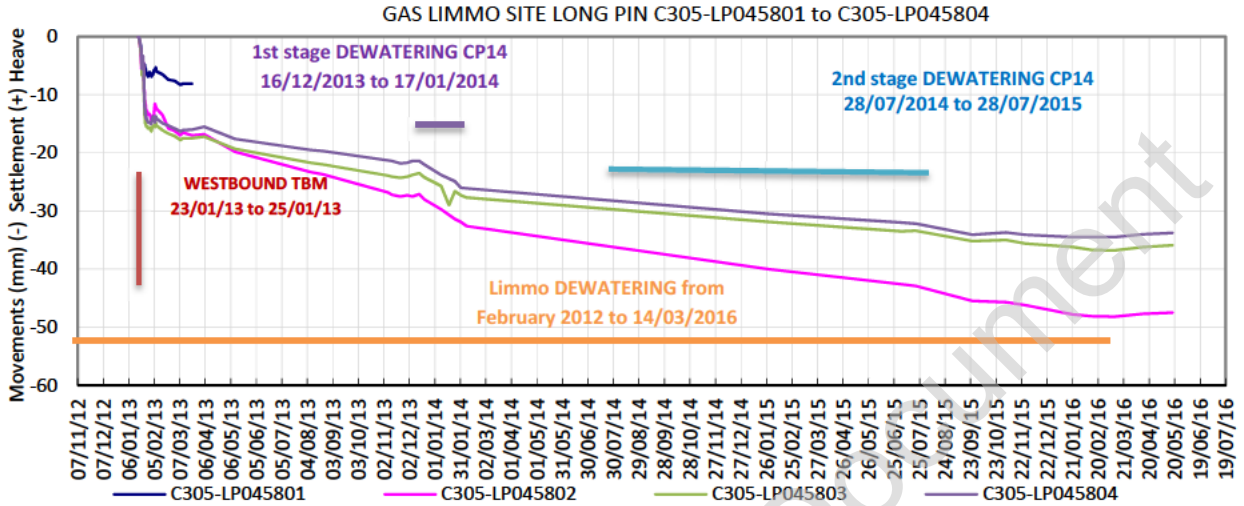
	Registered movement (mm)			mm/year
	10/3/16	11/4/16	17/5/16	
C305-LP045602	-32.94	-32.44	-31.94	5.361
	Rate less than -2.5 mm/year		% less 2 mm/ year	100%
	Rate greater than -3.5 mm/year		% less 3 mm/ year	100%

Note: All the movements are in mm. (-) Settlement / (+) Heave
 #N/A: No readings

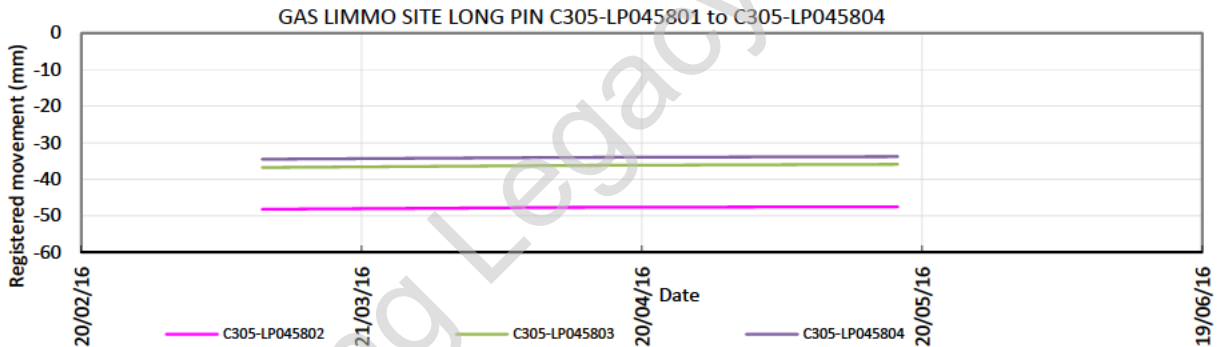
The percentage of the rods with a settlement rate less than 2 mm/year and 3 mm/year is 100%.

C305-LP045801 to C305-LP045804

The graph presented below shows the readings from the levelling points of this array. A maximum total settlement of 47.8 mm was recorded in May of 2016.



The next plot shows the trend line adjustment for C305-LP045801 to C305-LP045804:



The table below illustrates the annual settlement rate for C305-LP045801 to C305-LP045804:

	Registered movement (mm)			mm/year
	10/3/16	12/4/16	17/5/16	
C305-LP045801	#N/A	#N/A	#N/A	#N/A
C305-LP045802	-48.2	-47.70	-47.50	3.740
C305-LP045803	-36.8	-36.20	-35.90	4.813
C305-LP045804	-34.5	-34.00	-33.80	3.740
	Rate less than -2.5 mm/year		% less 2 mm/ year	100%
	Rate greater than -3.5 mm/year		% less 3 mm/ year	100%

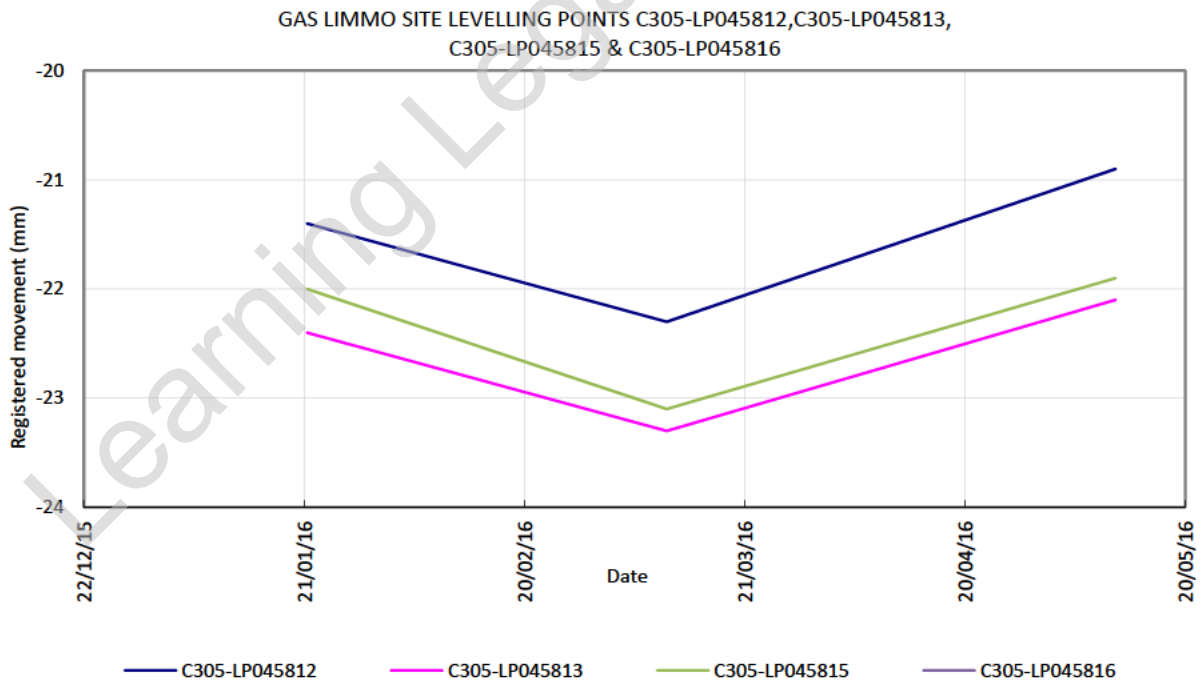
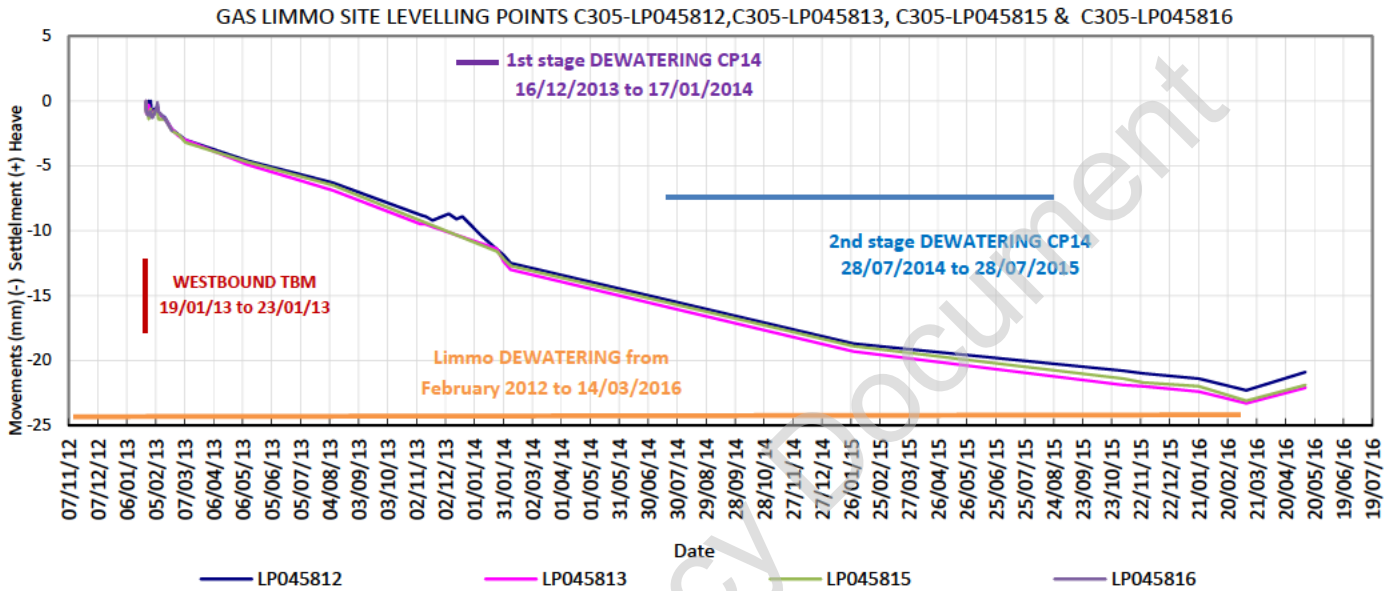
Note: All the movements are in mm. (-) Settlement / (+) Heave #N/A: No readings

The percentage of the rods with a settlement rate less than 2 mm/year is 100% and rate less than 3 mm/year is 100%.

C305-LP045812, C305-LP045813, C305-LP045815 & C305-LP045816

The graph presented below shows the readings from the levelling points of this array. A maximum total settlement of 23.3 mm was recorded in May of 2016.

The next plot shows the trend line adjustment for C305-LP045812, C305-LP045813, C305-LP045815 & C305-LP045816:



The table below illustrates the annual settlement rate for C305-LP045812, C305-LP045813, C305-LP045815 & C305-LP045816:

	Registered movement (mm)			mm/year
	21/1/16	10/3/16	10/5/16	
C305-LP045812	-21.4	-22.30	-20.90	1.929
C305-LP045813	-22.4	-23.30	-22.10	1.245
C305-LP045815	-22	-23.10	-21.90	0.609
C305-LP045816	#N/A	#N/A	#N/A	#N/A
	Rate less than -2.5 mm/year			% less 2 mm/year 100%
	Rate greater than -3.5 mm/year			% less 3 mm/year 100%

Note: All the movements are in mm. (-) Settlement / (+) Heave
 #N/A: No readings

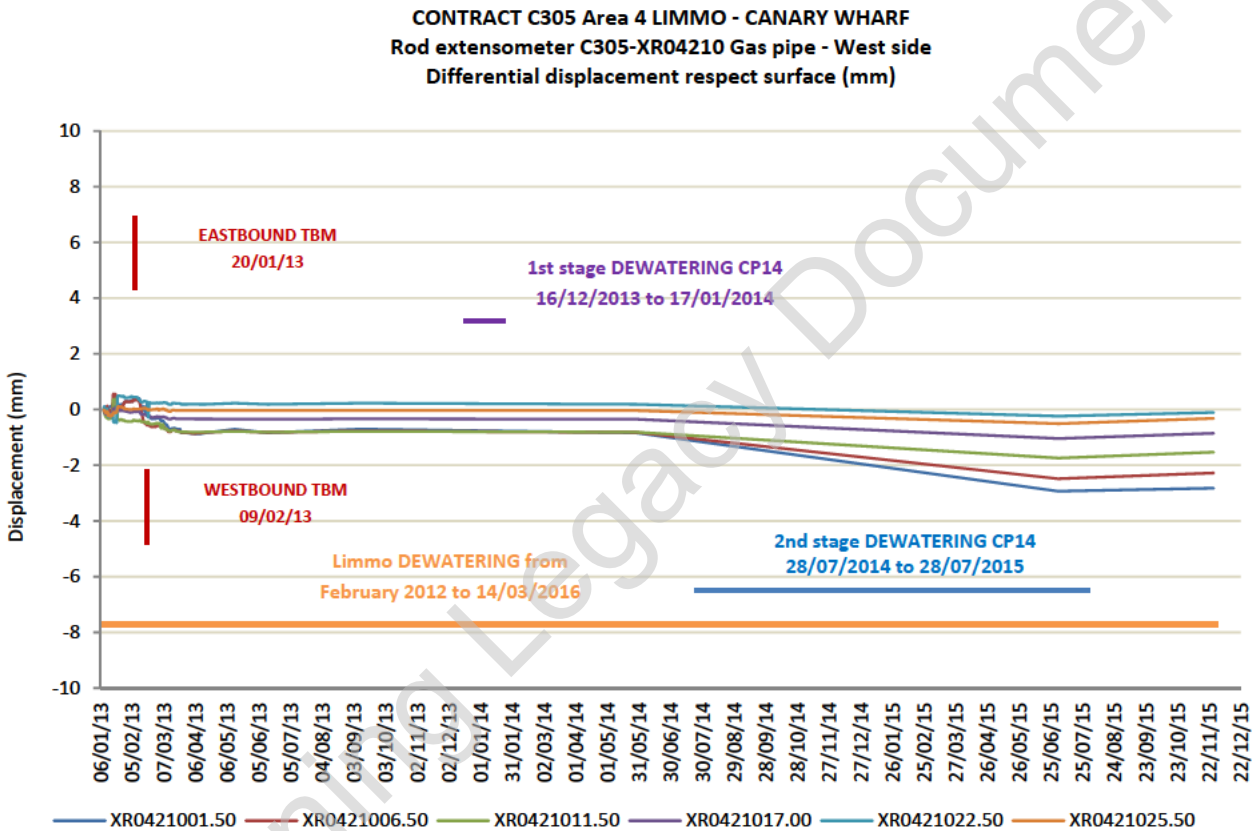
The percentage of the rods with a settlement rate less than 2 mm/year is 100%.

GAS PIPE WEST SIDE

ROD EXTENSOMETER

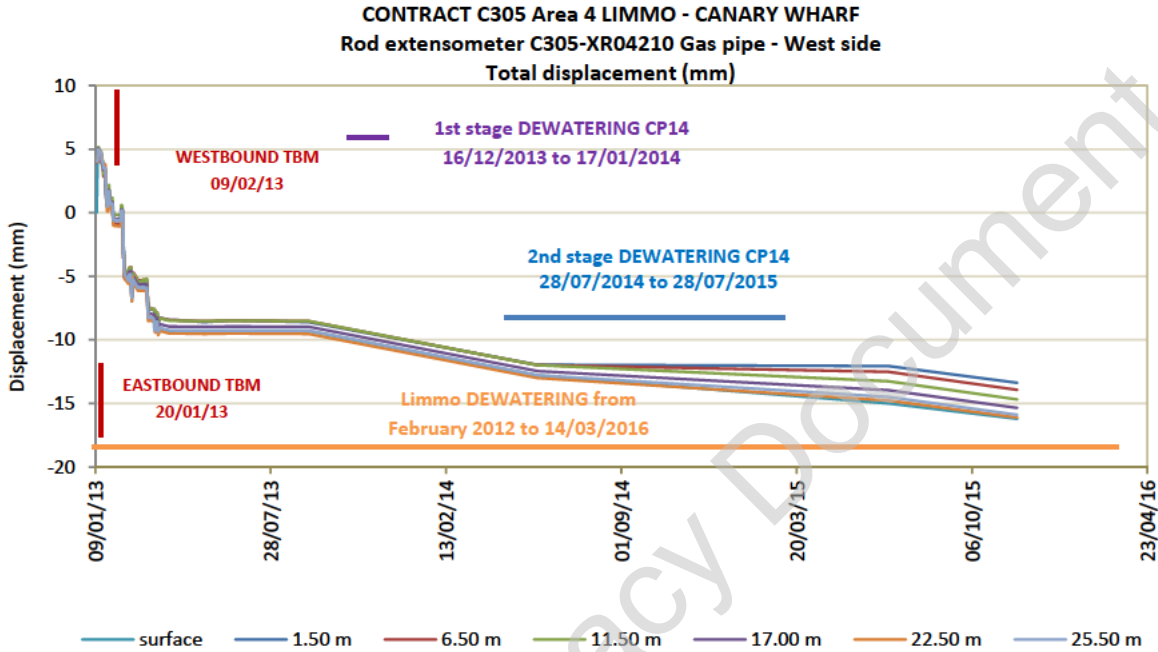
C305-XR04210

The graph presented below shows the readings from this rod extensometer, showing a maximum differential settlement with respect to surface of 0.48 mm during the Westbound TBM transit. A maximum of 2.93 mm of settlement was recorded in July of 2015.

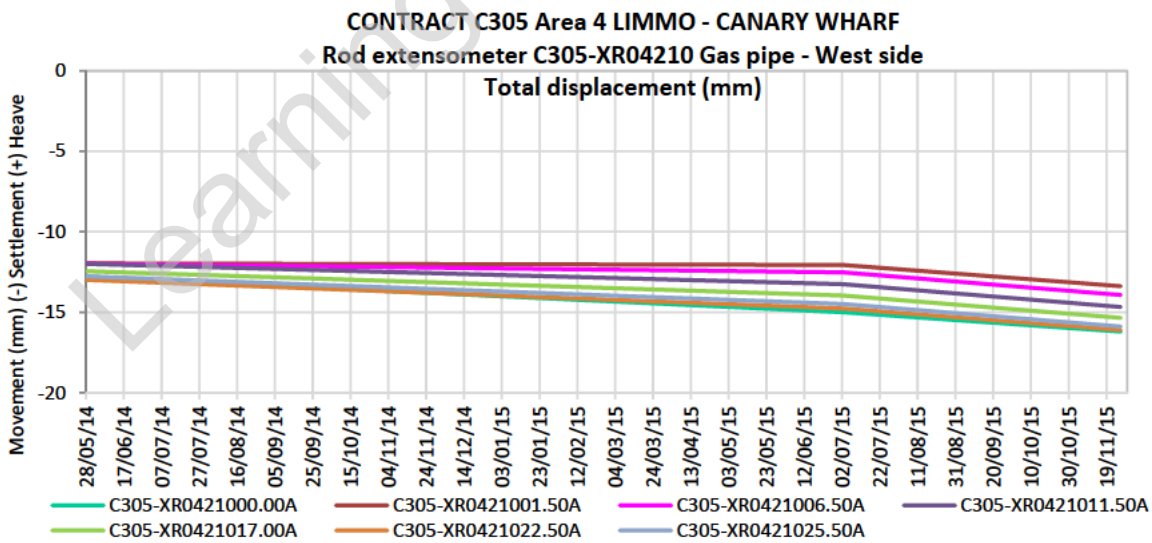


The graph presented below shows the readings from this rod extensometer, showing a maximum total settlement of 0.70 mm during the Westbound TBM transit. A maximum of 15.88 mm of settlement was recorded in November of 2015.

It was agreed between Crossrail and the C305 Contractor to set the initial readings at approximately 4 mm following baseline period.



The next plot shows the trend line adjustment for each rod.



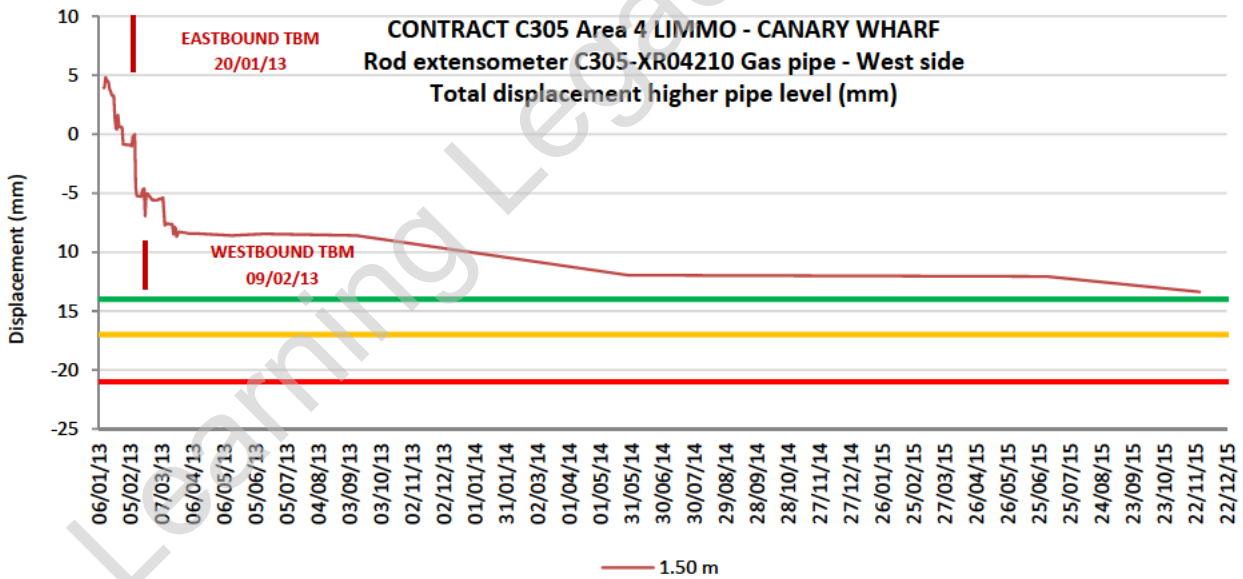
The table below illustrates the annual settlement rate for each rod of the extensometer.

	Registered Movement (mm)			Rate (mm/year)
	28/05/2014	02/07/2015	26/11/2015	
C305-XR0421000.00A	-12.80	-15.00	-16.20	-2.214
C305-XR0421001.50A	-11.96	-12.07	-13.38	-0.764
C305-XR0421006.50A	-11.98	-12.52	-13.93	-1.125
C305-XR0421011.50A	-11.99	-13.26	-14.67	-1.656
C305-XR0421017.00A	-12.46	-13.96	-15.35	-1.813
C305-XR0421022.50A	-12.99	-14.76	-16.10	-1.978
C305-XR0421025.50A	-12.77	-14.49	-15.88	-1.973
	Rate less than -2.5 mm/year		% less 2 mm/ year	100%
	Rate greater than -3.5 mm/year		% less 3 mm/ year	100%

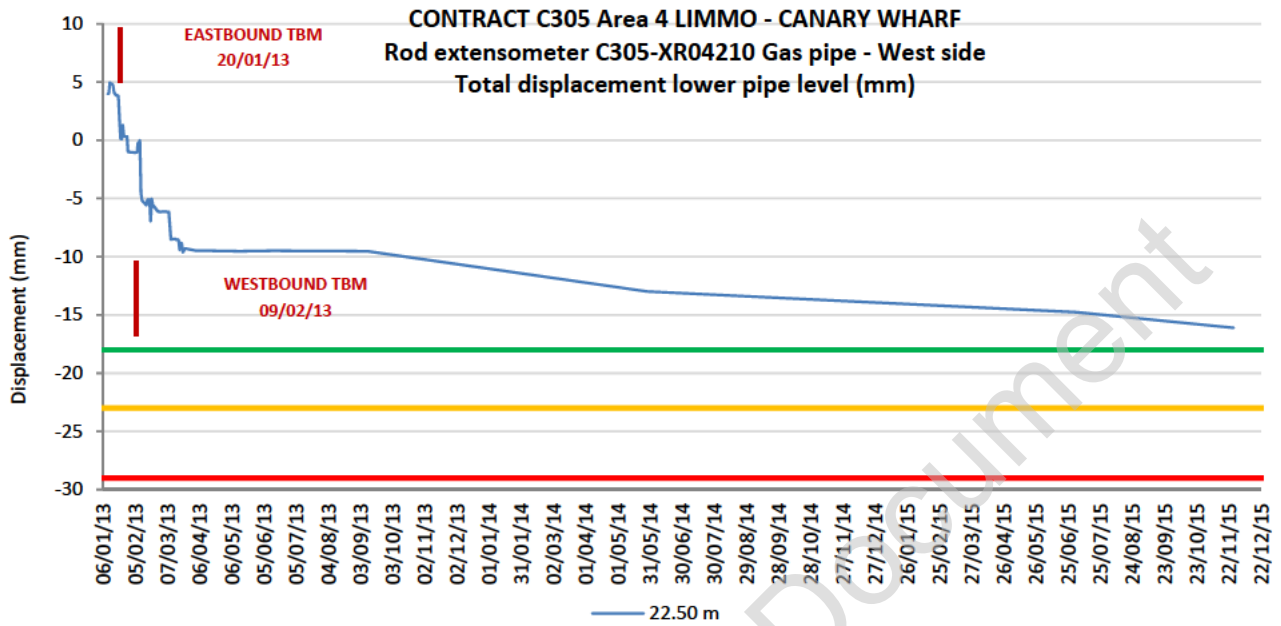
Note: All the movements are in mm. (-) Settlement / (+) Heave
 #N/A: No readings

The percentage of the rods with a settlement rate less than 2 mm/year and 3 mm/year is 100%

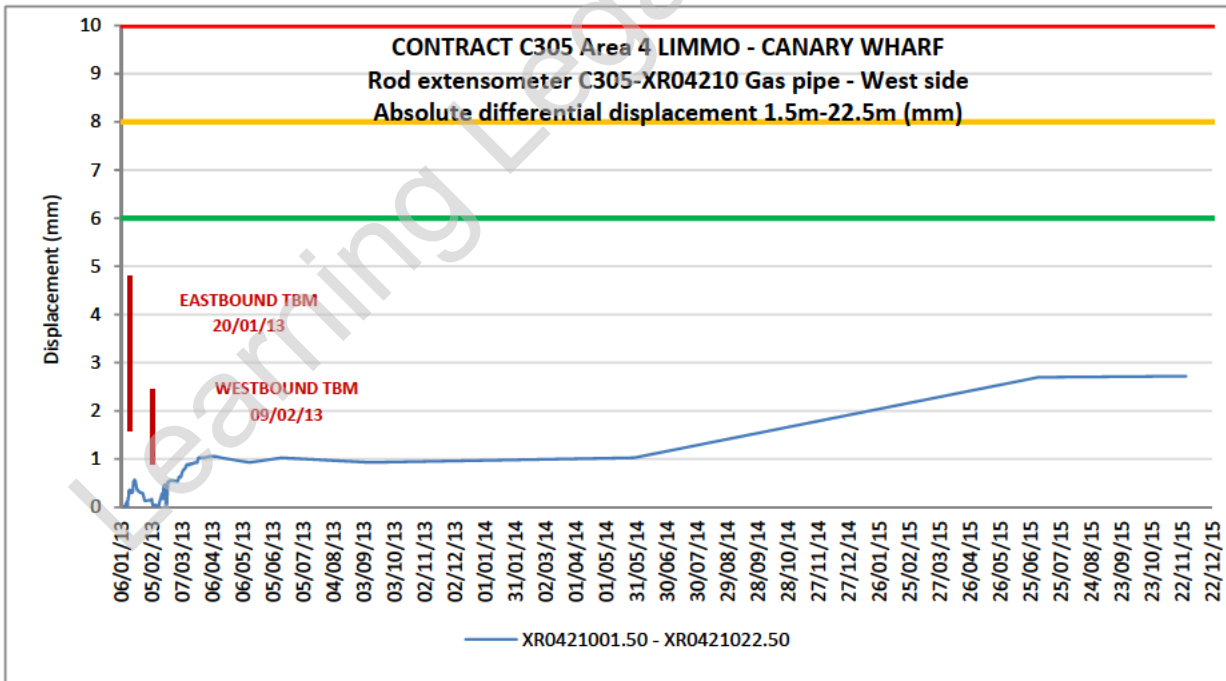
The graph presented below shows the readings from this rod extensometer, showing total displacement of higher pipe level. A maximum displacement of 13.38 mm was recorded in November of 2015.



The graph presented below shows the readings from this rod extensometer, showing total displacement of lower pipe level. A maximum displacement of 16.1 mm was recorded in November of 2015.



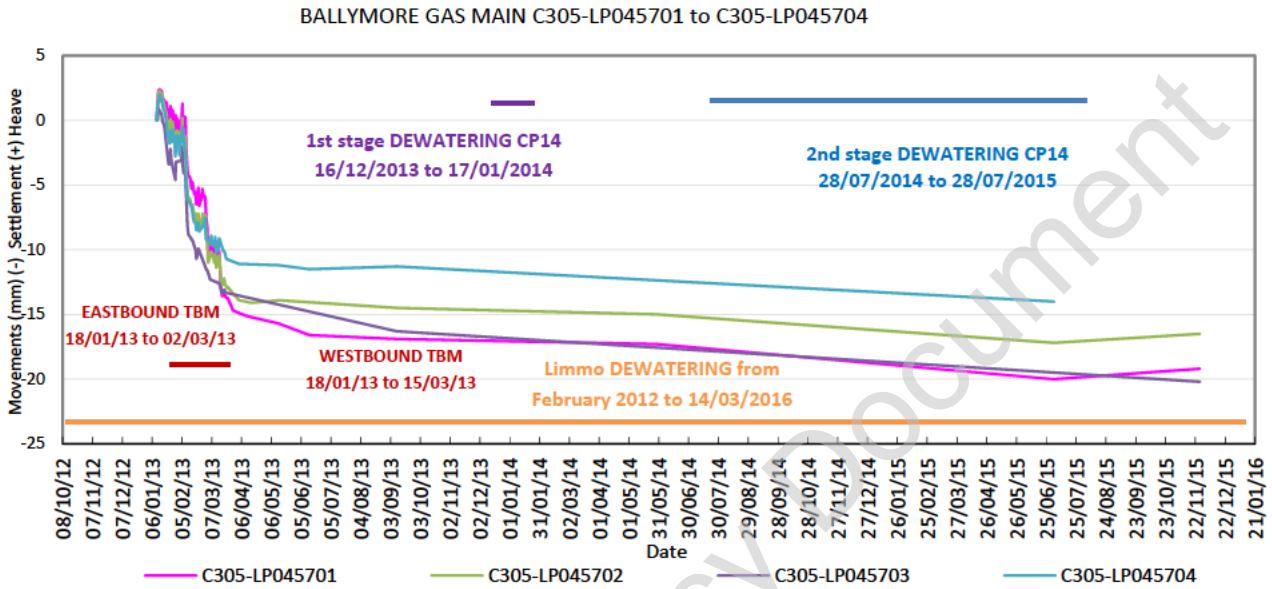
The graph presented below shows the readings from this rod extensometer, showing absolute differential displacement of both pipe levels. Absolute maximum displacement value of 2.72 mm was recorded in November of 2015.



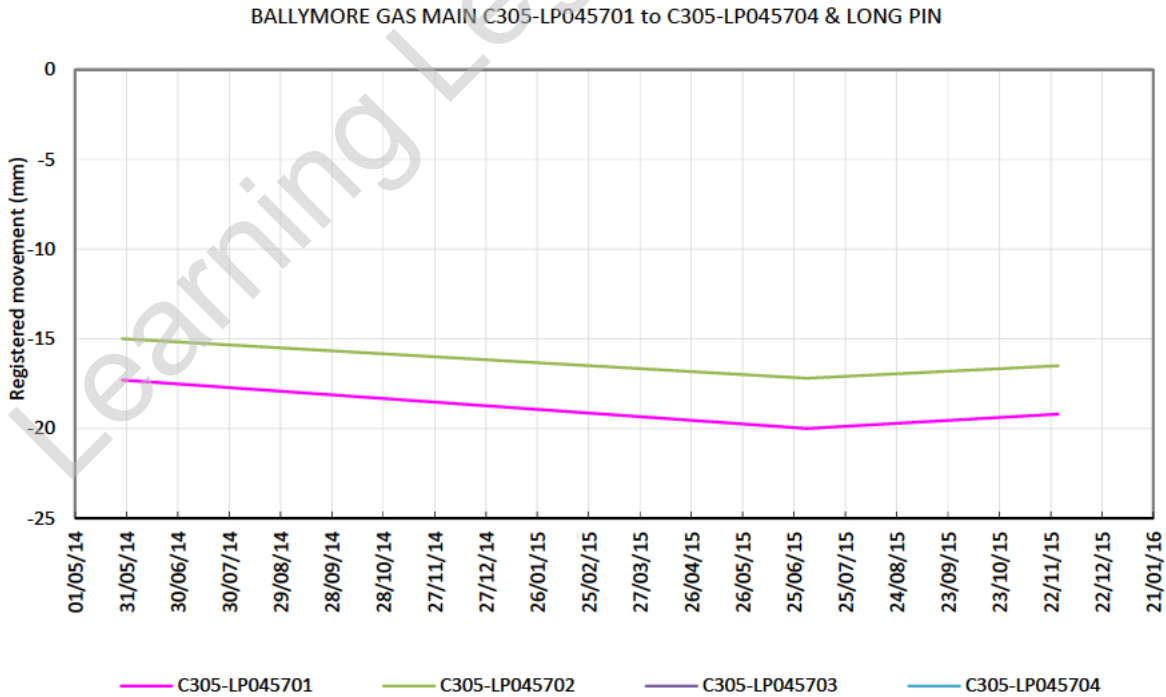
LEVELLING POINTS

C305-LP045701 to C305-LP045704

The graph presented below shows the readings from the levelling points of this array, showing a maximum total settlement of 20.2 mm recorded in November of 2016.



The next plot shows the trend line adjustment for C305-LP045701 to C305-LP045704:



The table below illustrates the annual settlement rate for C305-LP045701 to C305-LP045704:

	Registered movement (mm)			mm/year
	28/5/14	2/7/15	26/11/15	
C305-LP045701	-17.3	-20.00	-19.20	-1.520
C305-LP045702	-15	-17.20	-16.50	-1.213
C305-LP045703	#N/A	#N/A	-20.20	#N/A
C305-LP045704	#N/A	-14.00	#N/A	#N/A
	Rate less than -2.5 mm/year		% less 2 mm/ year	100%
	Rate greater than -3.5 mm/year		% less 3 mm/ year	100%

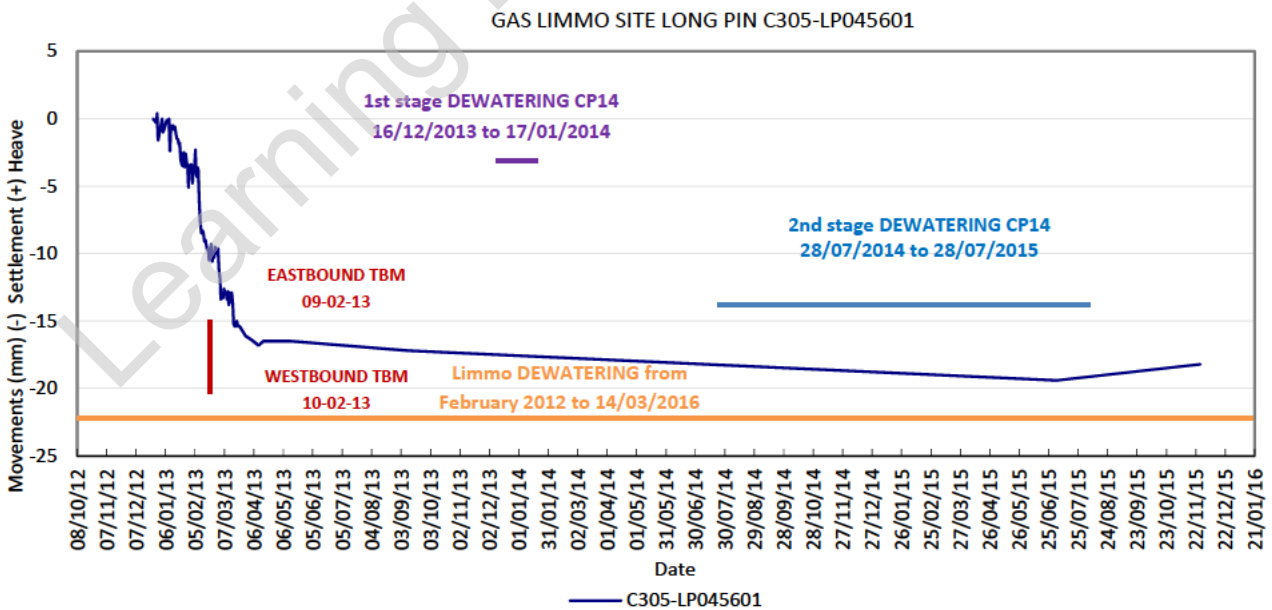
Note: All the movements are in mm. (-) Settlement / (+) Heave

#N/A: No readings

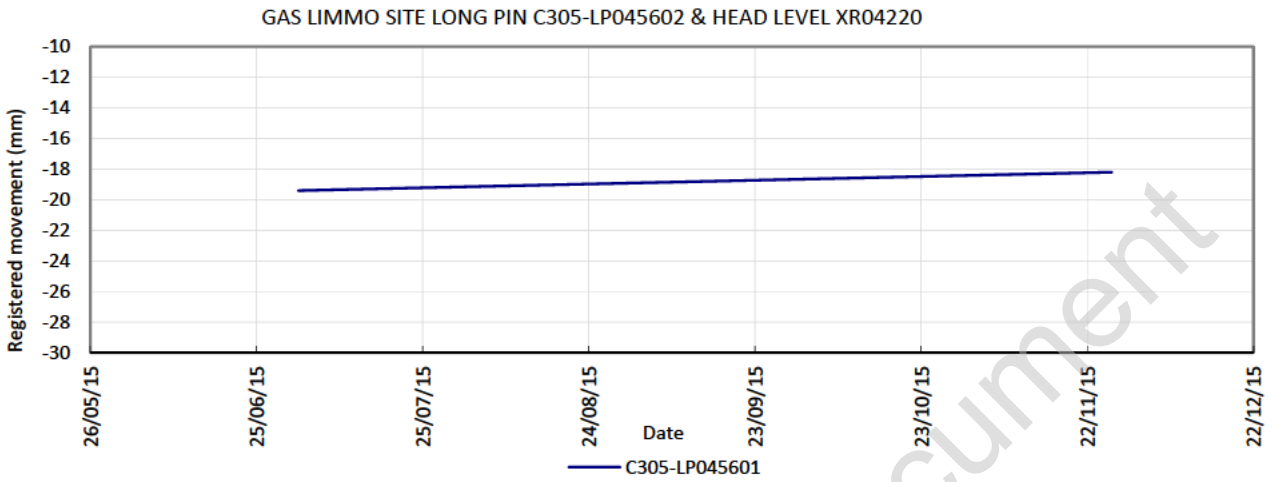
The percentage of the rods with a settlement rate less than 2 mm/year and 3 mm/year is 100%

LONG PIN C305-LP045601

The graph presented below shows the readings from the long pin. A maximum total settlement of 19 mm was recorded in July of 2015.



The next plot shows the trend line adjustment for long pin:



The table below illustrates the annual settlement rate for long pin:

	Registered movement (mm)			mm/year
	28/5/14	2/7/15	26/11/15	
C305-LP045601	#N/A	-19.40	-18.20	2.983
	Rate less than -2.5 mm/year			% less 2 mm/ year
	Rate greater than -3.5 mm/year			% less 3 mm/ year

Note: All the movements are in mm. (-) Settlement / (+) Heave
 #N/A: No readings

The percentage of the rods with a settlement rate less than 2 mm/year and 3 mm/year is 100%.

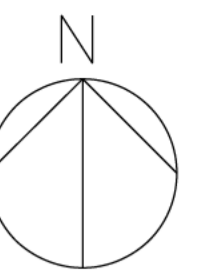
8. SUMMARY STATEMENT

It has been agreed in a meeting between the Project Manager, the Designer, the Contractor and the Sub Contractor that the instrumentation covered herein, for monitoring ground movement effects of Crossrail works, including long term effects, can be closed out for decommissioning as trends of the monitoring points were approaching or had achieved the specified 2 mm/year settlement rate.

Learning Legacy Document

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APPENDIX A: INSTRUMENT LOCATION



ORCHARD PLACE

EI Sub Sta

EI Sub Sta

Wharf

84700

84800

43

LOWER LEA CROSSING

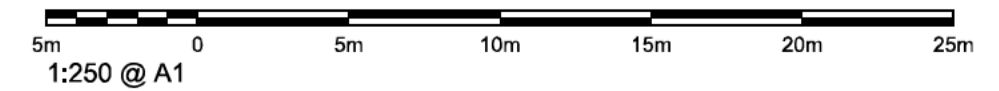
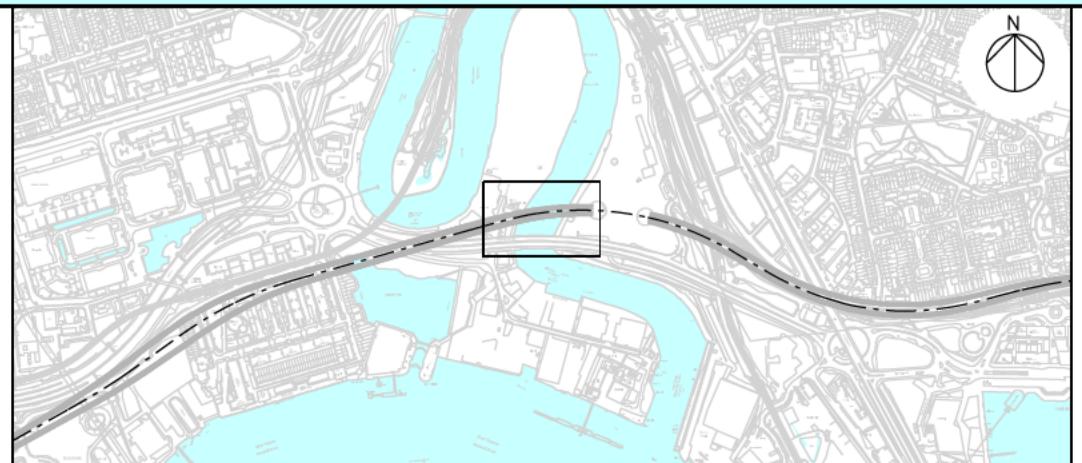
Learning Legacy Document

- C305-LP045704
- C305-XR04210
- C305-LP045703
- C305-LP045702
- C305-LP045601
- C305-LP045701

- C305-LP045812
- C305-LP045813
- C305-LP045815
- C305-LP045816
- C305-LP045803
- C305-XR04220
- C305-LP045804
- C305-LP045802
- C305-LP045602
- C305-LP045801

Rev.	Date	Description	By	Chkd	App	Auth
P01	11/04/2016	First Issue	MD	MD	MD	-

- Notes
- Levelling Points
 - ◇ Rod Extensometer



Crossrail
 25 Canada Square
 Canary Wharf
 London
 E14 6LQ

Contract: Tunnels East - Drive Y LIM to FAR & Drive Z SGJ to PML & Drive G
 Originator: Dragados Sisk Joint Venture
 Location: Crossrail Tunnels - Drive Y (Limmo Peninsula to Farringdon Stn)

By: M.DAVIS
 Chk: M.DAVIS
 App: M.DAVIS
 Auth: -

© Crossrail
 Scale: 1:250 @ A1
 Drawing and CAD No: C305-DSJ-C2-DDA-CRT00_ST006_1-08179
 Rev: P01
 Suitability: S4

FT for authorisation
RESTRICTED

APPENDIX B: SUMMARY OF INSTRUMENTATION INSTALLED ON SITE

Learning Legacy Document

IRS Installation Record Sheets – Rod Extensometer										
Sensor Type		Date Installation	Sensor ID	SENSOR Location - GPS reading (m)			Commissioning Readings Head level (m)			
				Eastings X	Northings Y	Elevation Z (mATD)	Commissioning Readings Rod Extensometer (mm)			
							17/01/2013	17/01/2013	17/01/2013	AVERAGE
Rod Extensometer	C305-XR042010	29/12/2012	HEAD LEVEL	89602.623	35510.033	104.560	105.1079	105.1087	105.1077	105.1081
		29/12/2012	C305-XR142010.27.00	89602.623	35510.033	104.560	98.0504	98.0500	98.0502	98.0502
		29/12/2012	C305-XR142010.22.50	89602.623	35510.033	104.560	97.5894	97.5889	97.5893	97.5892
		29/12/2012	C305-XR142010.18.00	89602.623	35510.033	104.560	98.6464	98.6467	98.6467	98.6466
		29/12/2012	C305-XR142010.13.50	89602.623	35510.033	104.560	97.9998	98.0006	98.0002	98.0002
		29/12/2012	C305-XR142010.09.00	89602.623	35510.033	104.560	102.0433	102.0440	102.0444	102.0439
		29/12/2012	C305-XR142010.04.50	89602.623	35510.033	104.560	103.0124	103.0118	103.0124	103.0122
							16/01/2013	16/01/2013	16/01/2013	AVERAGE
Rod Extensometer	C305-XR042020	13/01/2013	HEAD LEVEL	89701.206	35500.772	107.007	106.3322	106.3331	106.3328	106.3327
		13/01/2013	C305-XR0422003.00	89701.206	35500.772	107.007	52.9506	52.9499	52.9495	52.9500
		13/01/2013	C305-XR0422008.00	89701.206	35500.772	107.007	50.2098	50.2103	50.2099	50.2100
		13/01/2013	C305-XR0422013.50	89701.206	35500.772	107.007	69.1097	69.1105	69.1098	69.1100
		13/01/2013	C305-XR0422018.50	89701.206	35500.772	107.007	60.7096	60.7105	60.7099	60.7100
		13/01/2013	C305-XR0422024.00	89701.206	35500.772	107.007	81.6702	81.6694	81.6704	81.6700
		13/01/2013	C305-XR0422027.50	89701.206	35500.772	107.007	50.6195	50.6200	50.6205	50.6200

IRS Installation Record Sheets – Levelling Points										
Sensor Type	Sensor ID	Date	Status	Sensor Location - GPS Reading			Commisioning Readings (m)			
		Installation		Eastings X (m)	Northings Y (m)	Elevation Z (mATD)	Average	28/05/2014	02/07/2015	26/11/2015
Levelling Point	C305-LP045701	10/01/2013	Installed	89594.8700	35501.9300	105.020	104.9592	104.9595	104.9591	104.9590
Levelling Point	C305-LP045702	10/01/2013	Installed	89599.8100	35504.4900	105.100	105.0472	105.0469	105.0476	105.0471
Levelling Point	C305-LP045703	10/01/2013	Installed	89605.5800	35507.4800	105.165	105.1081	105.1080	105.1084	105.1079
Levelling Point	C305-LP045704	10/01/2013	Installed	89608.9000	35509.4900	105.210	105.1636	105.1639	105.1632	105.1637
Levelling Point	C305-LP045601	21/12/2012	Installed	89599.2200	35504.3100	104.946	104.9458	104.9453	104.9464	104.9457
							04/11/2015	26/11/2015	21/01/2016	AVERAGE
Levelling Point	C305-LP045801	17/01/2013	Installed	89707.1300	35491.8800	106.965	107.1228	107.1233	107.1224	107.1227
Levelling Point	C305-LP045802	16/01/2013	Installed	89706.4700	35496.4400	107.102	107.1021	107.1024	107.1015	107.1024
Levelling Point	C305-LP045803	17/01/2013	Installed	89701.5500	35501.6100	106.974	106.9736	106.9737	106.9733	106.9738
Levelling Point	C305-LP045804	16/01/2013	Installed	89699.9300	35496.8700	106.922	106.9222	106.9224	106.9218	106.9224
							25/09/2015	04/11/2015	26/11/2015	AVERAGE
Levelling Point	C305-LP045602	14/01/2013	Installed	89705.1920	35496.3000	107.277	107.2153	107.2159	107.2147	107.2153
							24/11/2015	21/01/2016	10/03/2016	AVERAGE
Levelling Point	C305-LP045812	25/01/2013	Installed	89714.022	35515.153	107.417	107.1408	107.1405	107.1410	107.1409
Levelling Point	C305-LP045813	25/01/2013	Installed	89712.349	35513.147	107.147	107.0934	107.0928	107.0936	107.0938
Levelling Point	C305-LP045815	25/01/2013	Installed	89719.254	35508.331	107.120	107.0576	107.0582	107.0572	107.0574
Levelling Point	C305-LP045816	25/01/2013	Installed	89709.179	35506.722	107.112	107.0702	107.0705	107.0700	107.0701